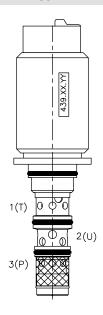
## IP-PRZ-59-AM12 PILOT OPERATED PROPORTIONAL, PRESSURE REDUCING/RELIEVING, SLIP-IN TYPE



## DESCRIPTION

Special cavity, flange retained, slip-in proportional pressure reducing/relieving valve.

#### **OPERATION**

The IP-PRZ-59-AM12 generates a variable pressure in response to a PWM (Pulse Width Modulated) current signal. With no current applied to the proportional solenoid, the inlet port 3 (P) is blocked and the regulated port 2 (U) is vented to port 1 (T). As current is increased, fluid pressure is proportionally controlled at the regulated port 3 (P). On attainment of proportionally determined pressure at 2 (U), the cartridge shifts to block flow at 3 (P), thereby regulating pressure at 2 (U). In this mode, the valve also will relieve 2 (U) to 1 (T) at a variable value over the set reducing pressure.

## **FEATURES**

- · Economical slip-in style.
- Integral waterproof coil.
- · Efficient wet-armature construction.
- Hardened parts for long life.

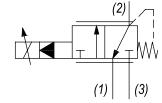


Flanged Retained Product. The coil (12 VDC) is an integral part of the valve and is not serviceable. Inlet pressure up to 50 bar.

Max regulated pressure can be increased up to 35 bar (factory preset).

Tank Pressure level above zero is additive to the valves expected reduced pressure value.

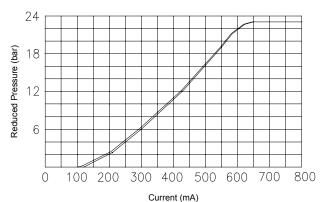
#### **HYDRAULIC SYMBOL**



#### **PERFORMANCE**

#### Reduced pressure (bar) vs. Current (mA)

12 V coil, 24 bar inlet pressure



Curve is attained with SAE 40 - Grade oil @ 50°C

| VALVE SPECIFICATIONS        |                                 |
|-----------------------------|---------------------------------|
| Nominal Flow                | 7.9 GPM (30 LPM) @ 3 bar DeltaP |
| Max Inlet Pressure          | 700 PSI (50 bar)                |
| Controlled Pressure Range   | (see graph)                     |
| Max Internal Leakage        | <500 cc/min @ 35 bar            |
| Viscosity Range             | 5 to 5000 cSt                   |
| Filtration                  | ISO 18/15/13                    |
| Media Operating Temp. Range | -25°C / +85°C                   |
| Weight                      | .63 lbs (.29 kg)                |
| Operating Fluid Media       | General Purpose Hydraulic Fluid |
| Cavity                      | T059                            |
| Cavity Tools Kit            |                                 |
| (form tool, reamer, tap)    | K-T059                          |
|                             |                                 |

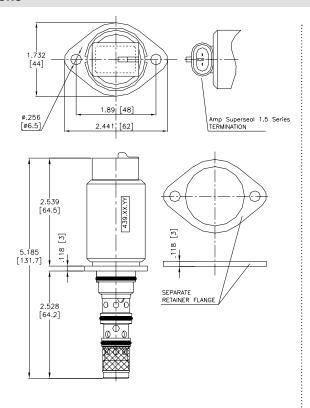
| COIL SPECIFICATIONS            |                              |
|--------------------------------|------------------------------|
| Current Supply Characteristics | PWM (Pulse Width Modulation) |
| Rated Current Range            | 100-900 mA                   |
| PWM or Super-Imposed           |                              |
| Dither Frequency               | 100-150 Hz                   |
| Coil Resistance (12 VDC)       | 10 Ohm ±5% at 68°F (20°C)    |
| Max Power Consumption          | 14 Watt                      |
| Protection Degree              | IP 67 according to IEC 529   |
| Coil Termination               | AMP Superseal 1.5 Series     |
|                                | 282080-1 Type                |
| Color Connectors               | Green                        |

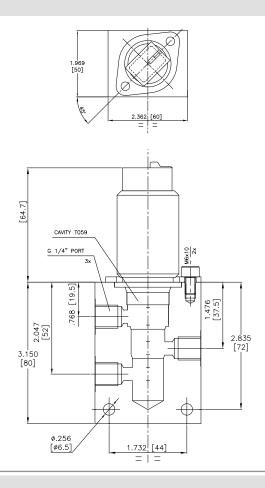
Flange Mounting Screws and Torque M6x10 / 4 ft-lbs (6 Nm)

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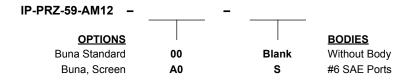


#### **DIMENSIONS**





# ORDERING INFORMATION



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